

Fig. 1

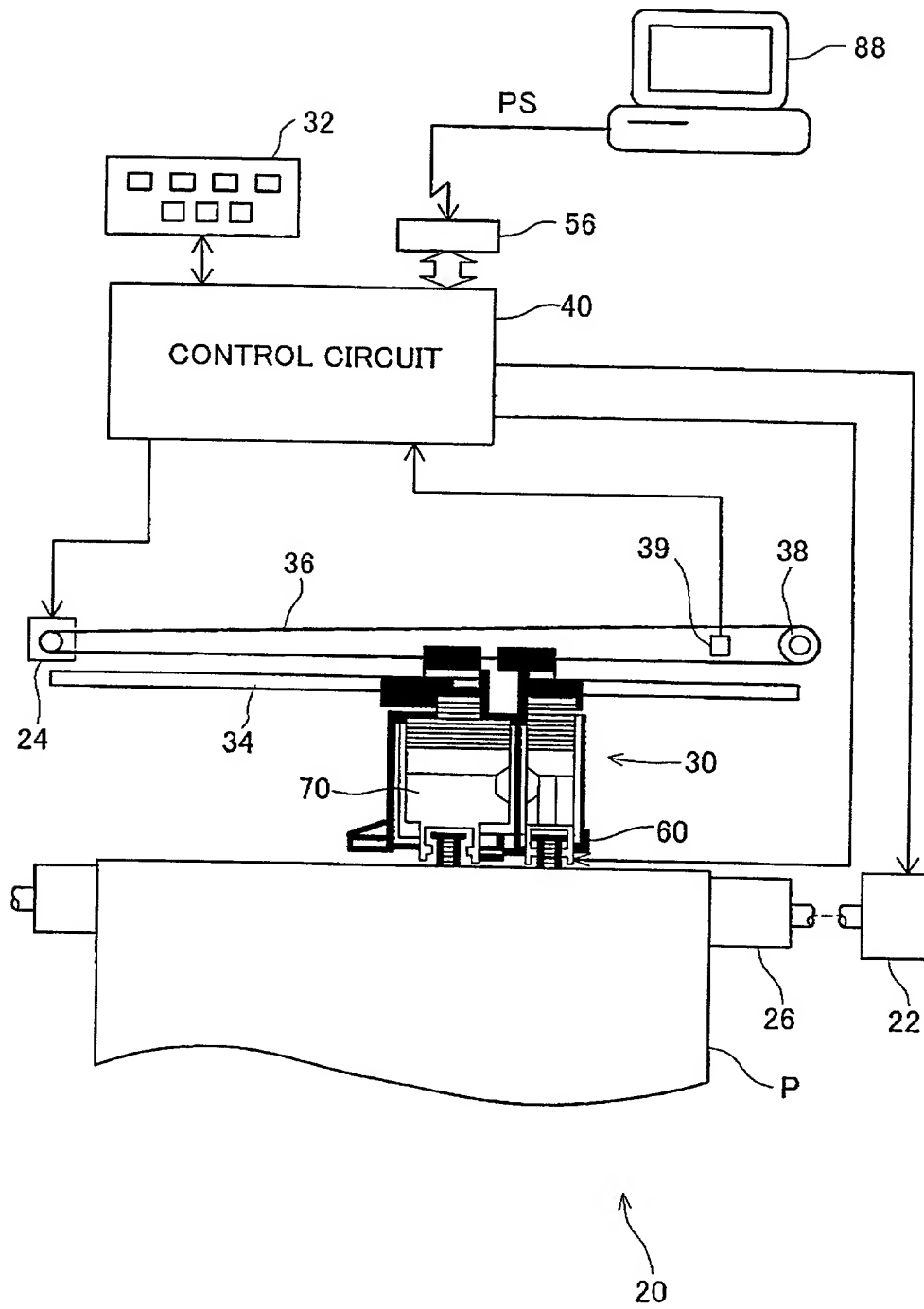


Fig. 2

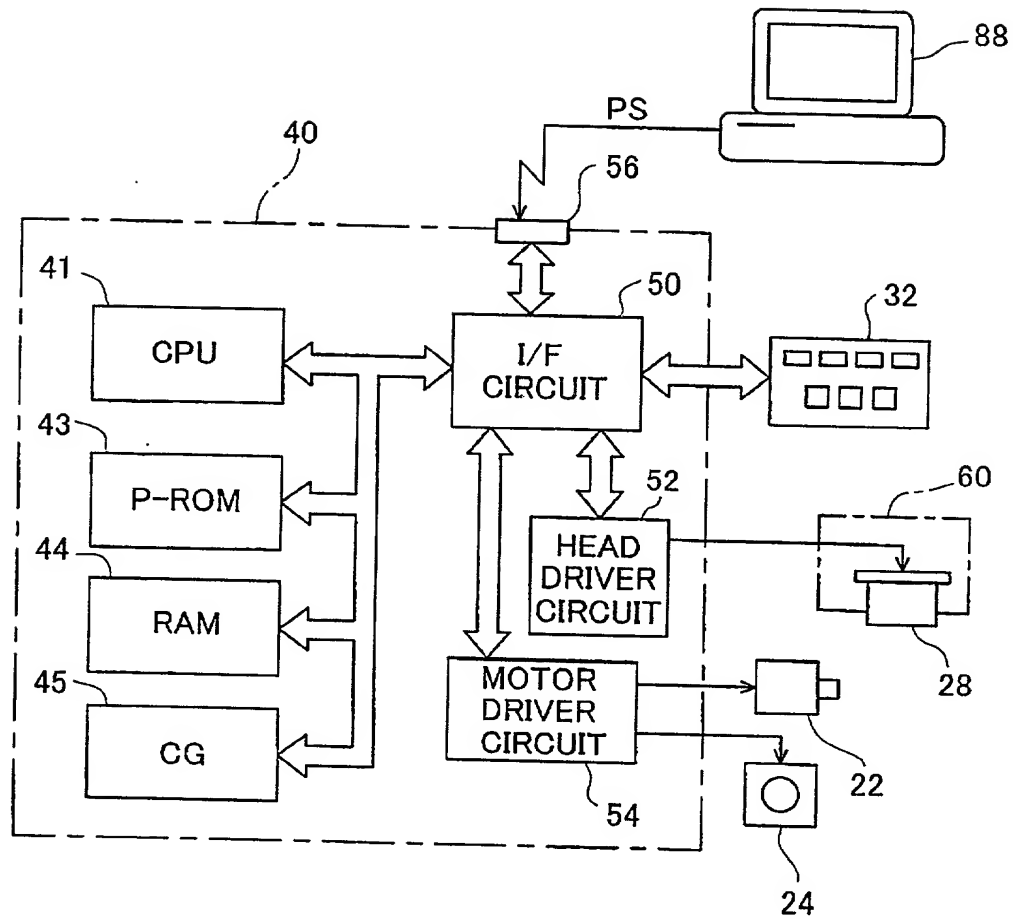


Fig. 3

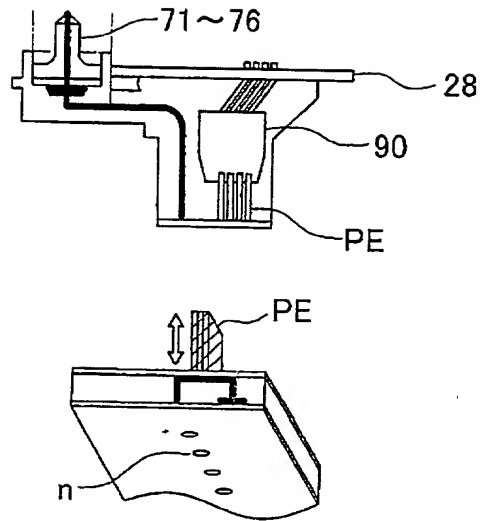


Fig. 4A

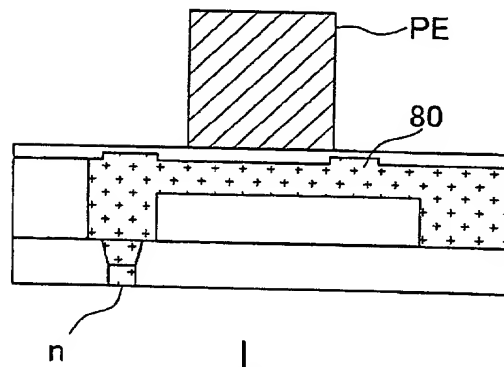


Fig. 4B

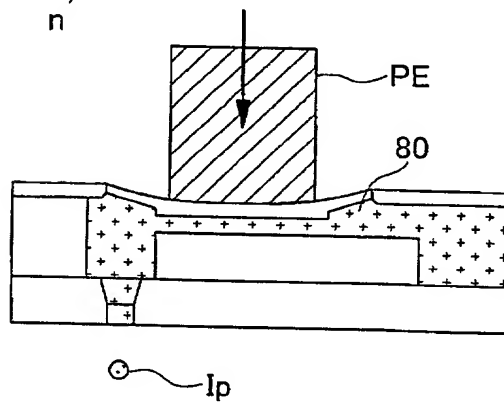


Fig. 5

FIRST EMBODIMENT

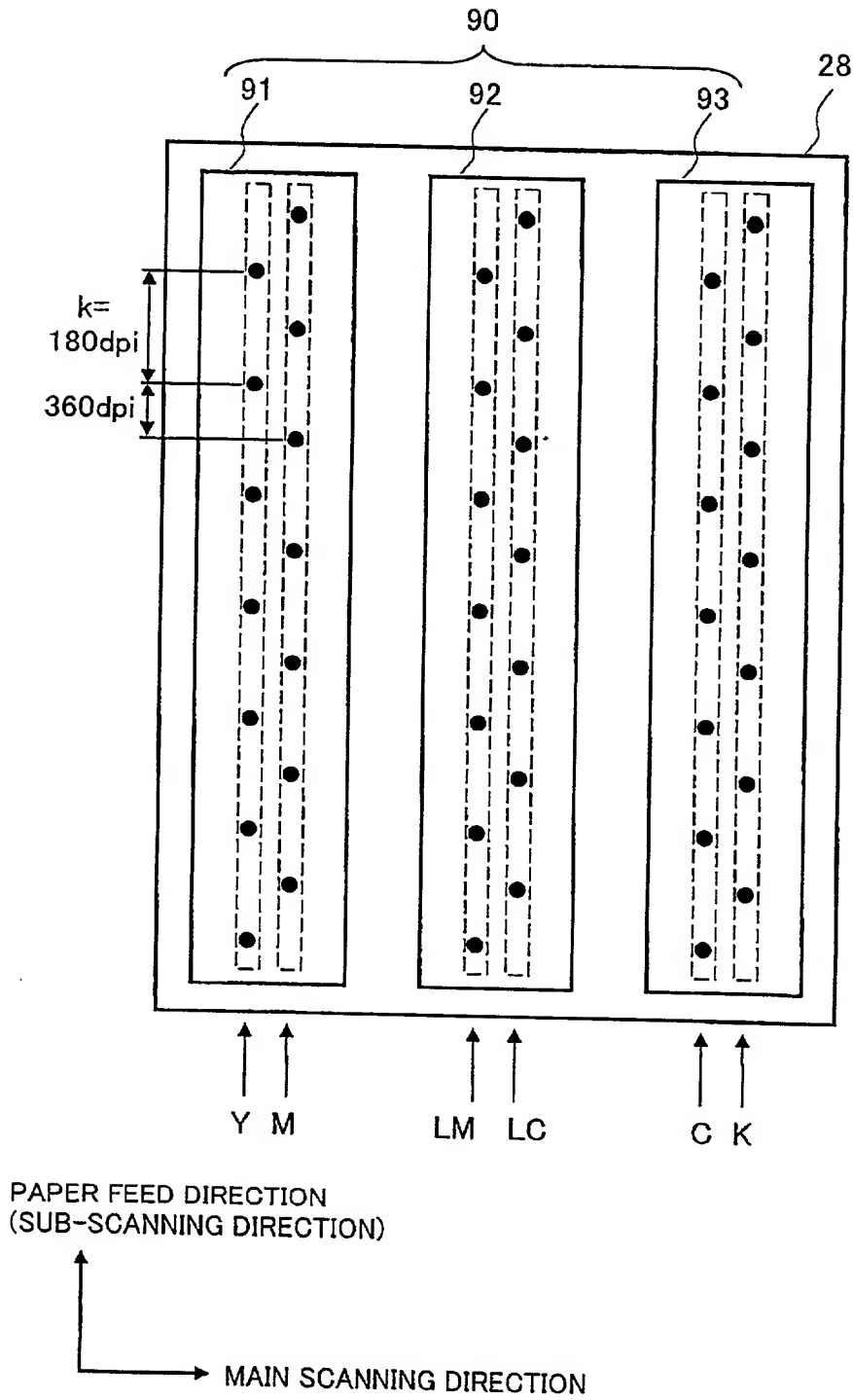


Fig. 6

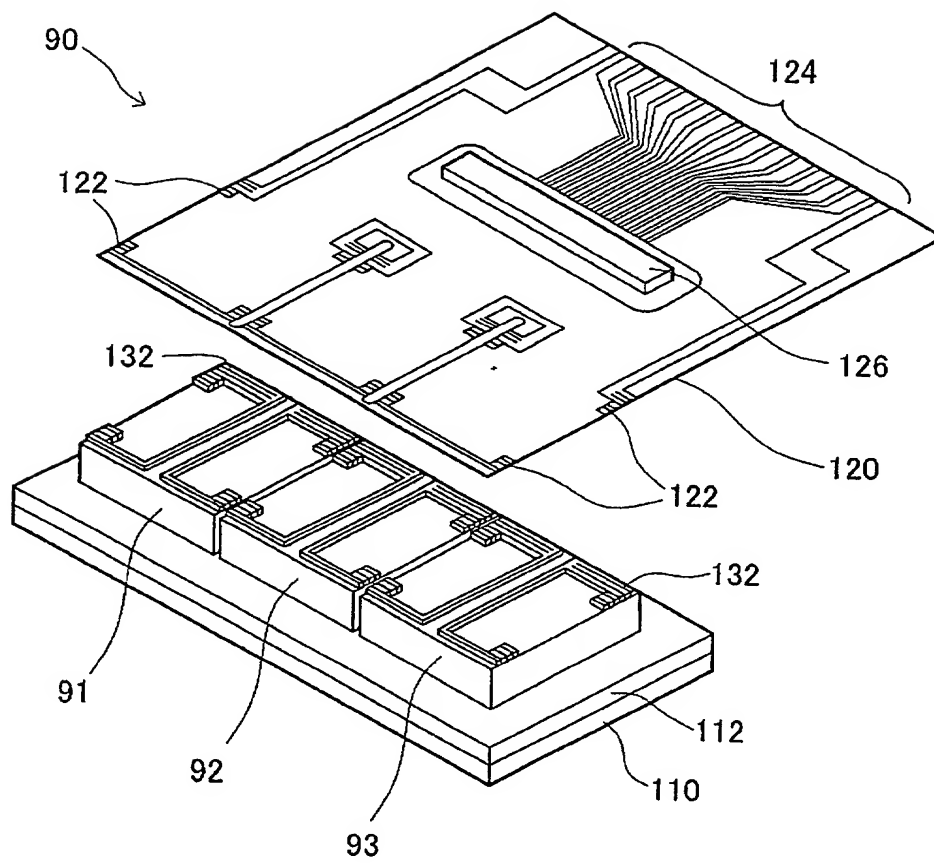


Fig. 7

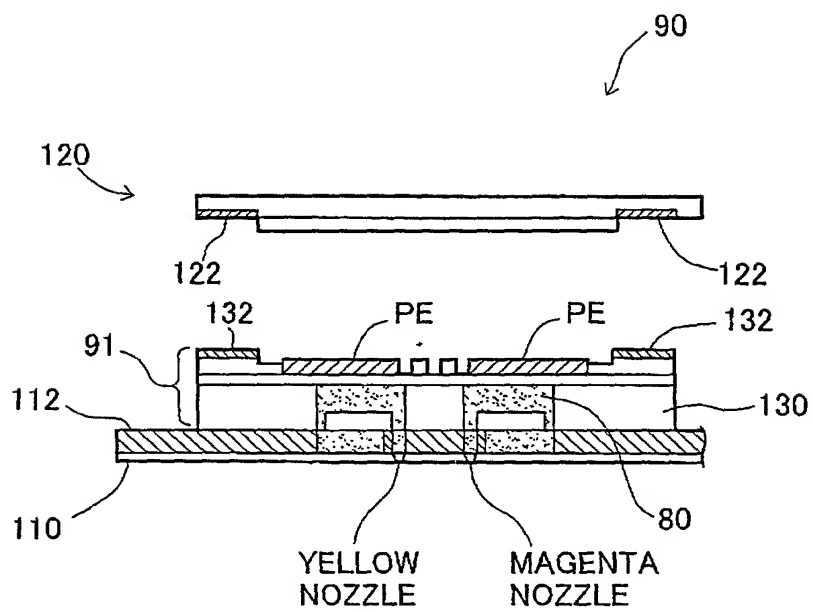


Fig. 8

INK PASSAGE ARRANGEMENT OF FIRST EMBODIMENT

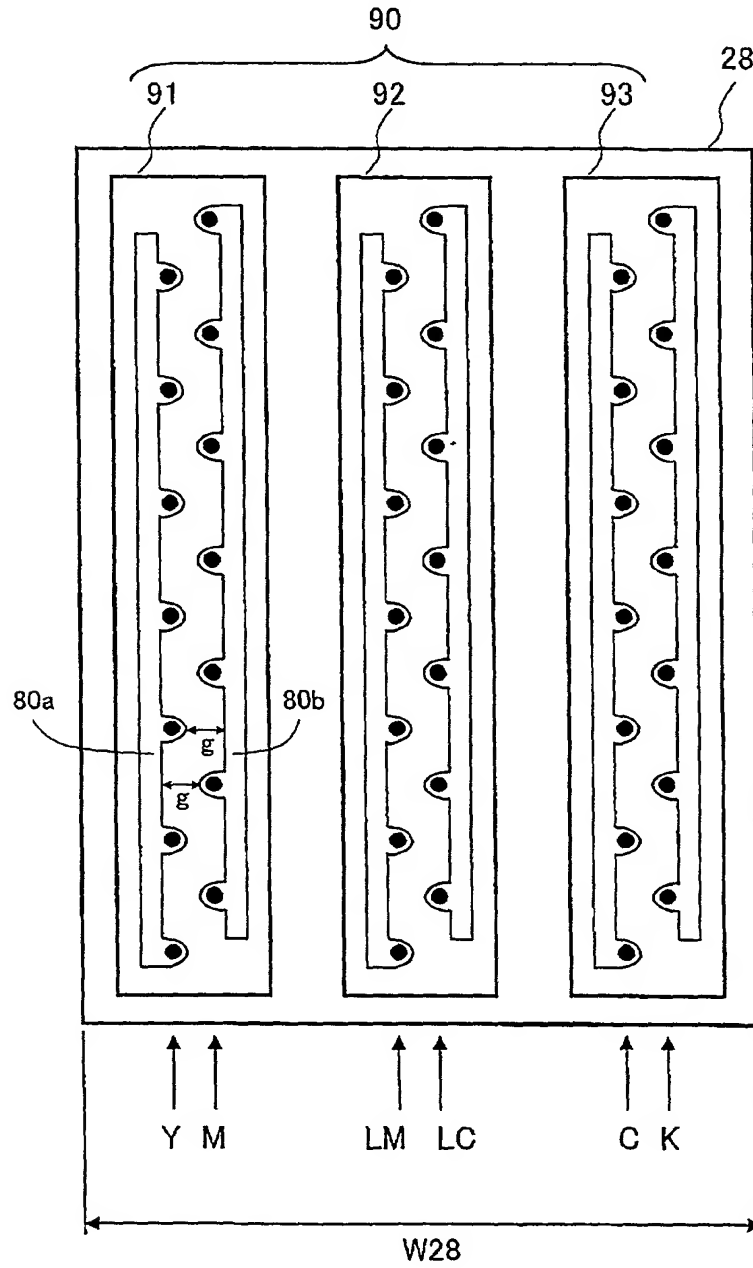
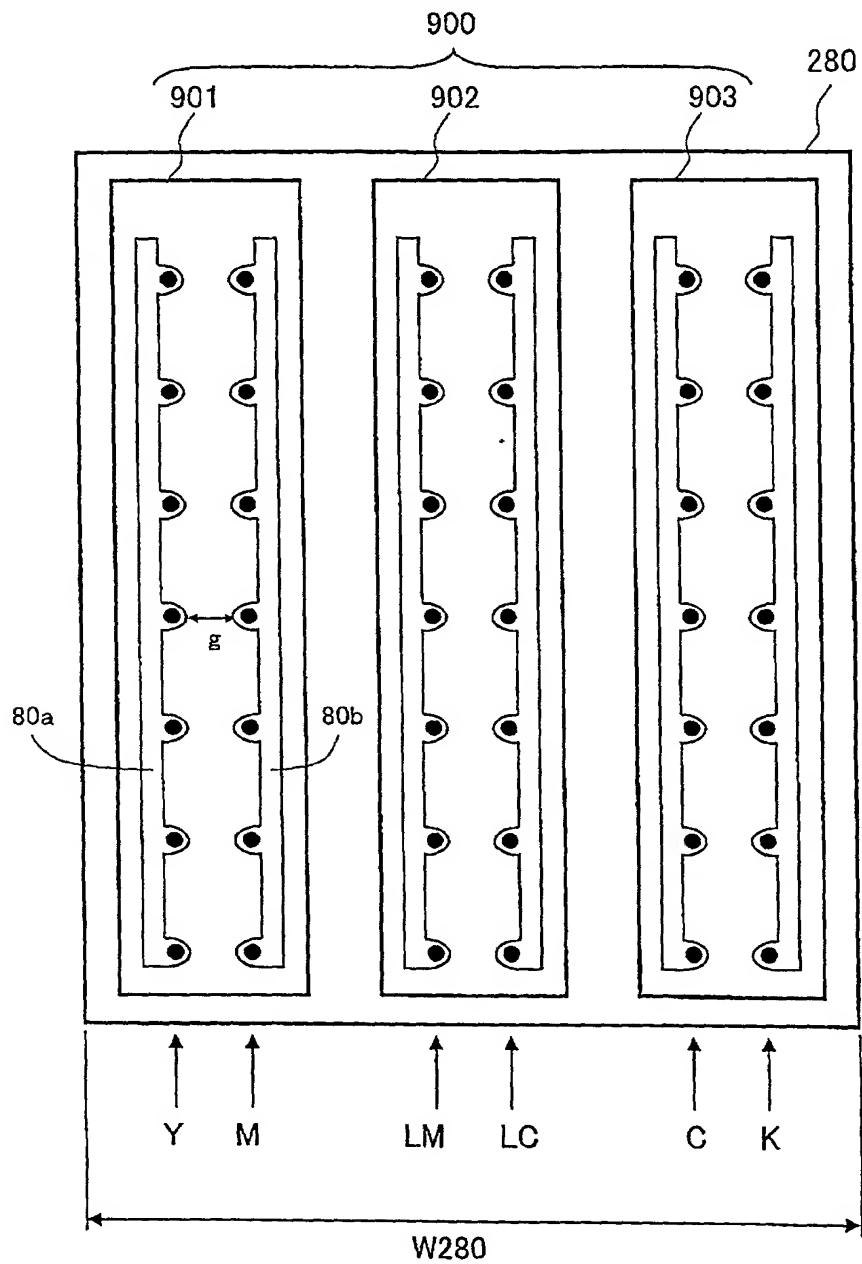


Fig. 9

INK PASSAGE ARRANGEMENT OF COMPARATIVE EXAMPLE



(W28 < W280)

Fig. 10

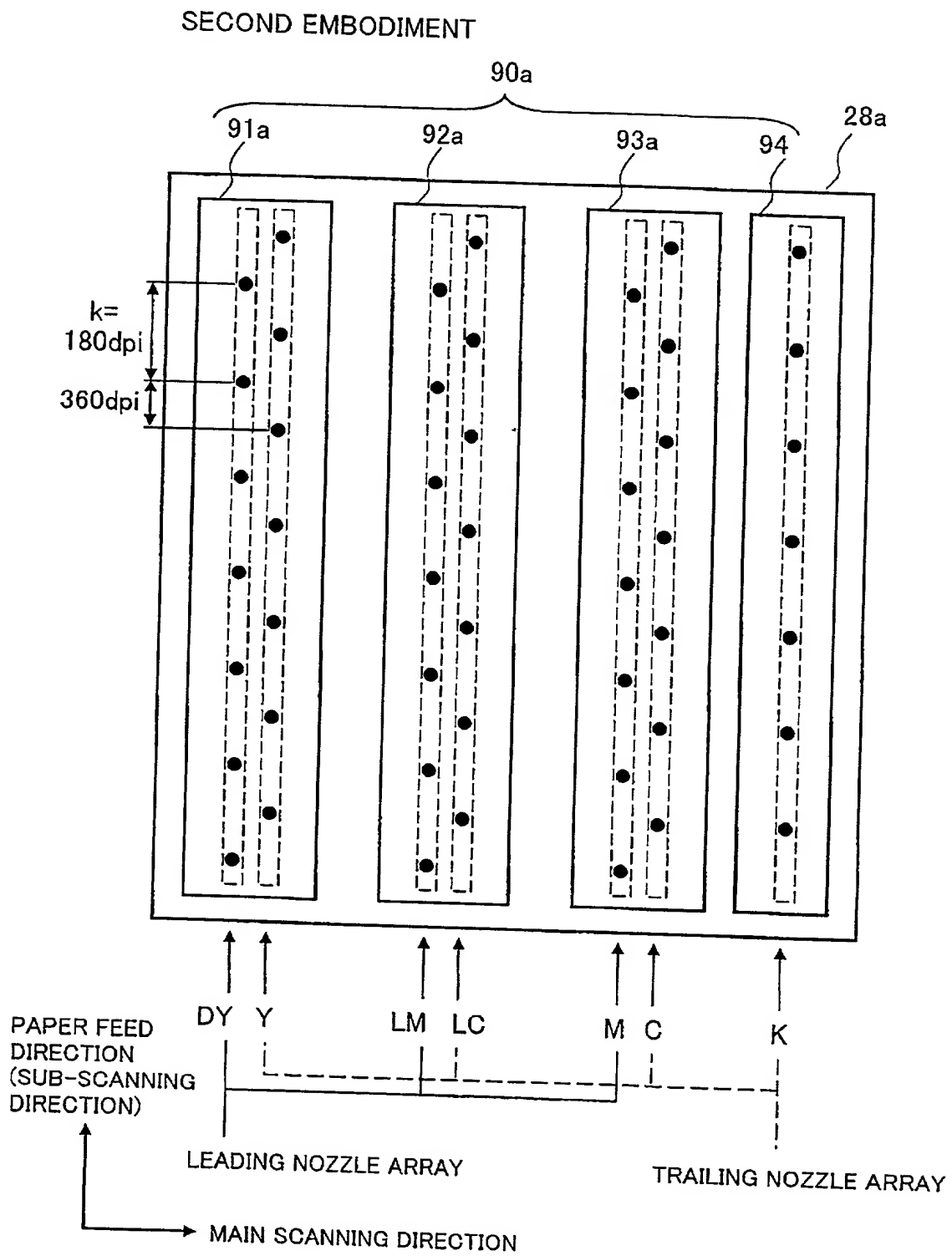


Fig. 11A

Fig. 11B

ACTUAL NOZZLE ARRAYS

EQUIVALENT NOZZLE ARRAY

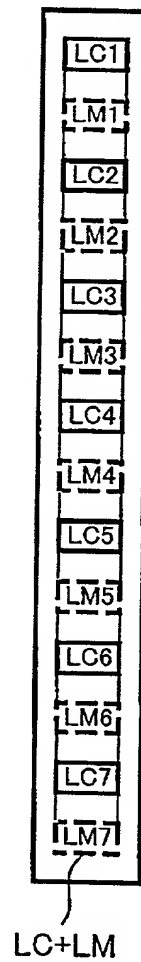
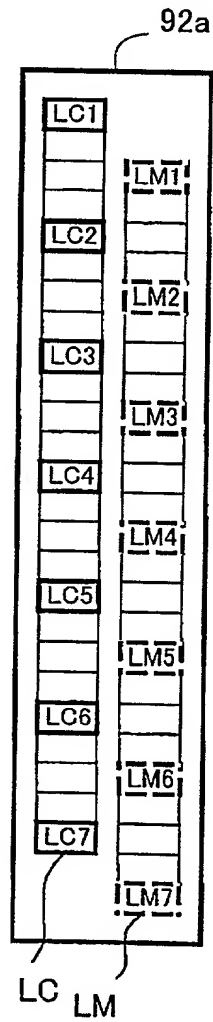
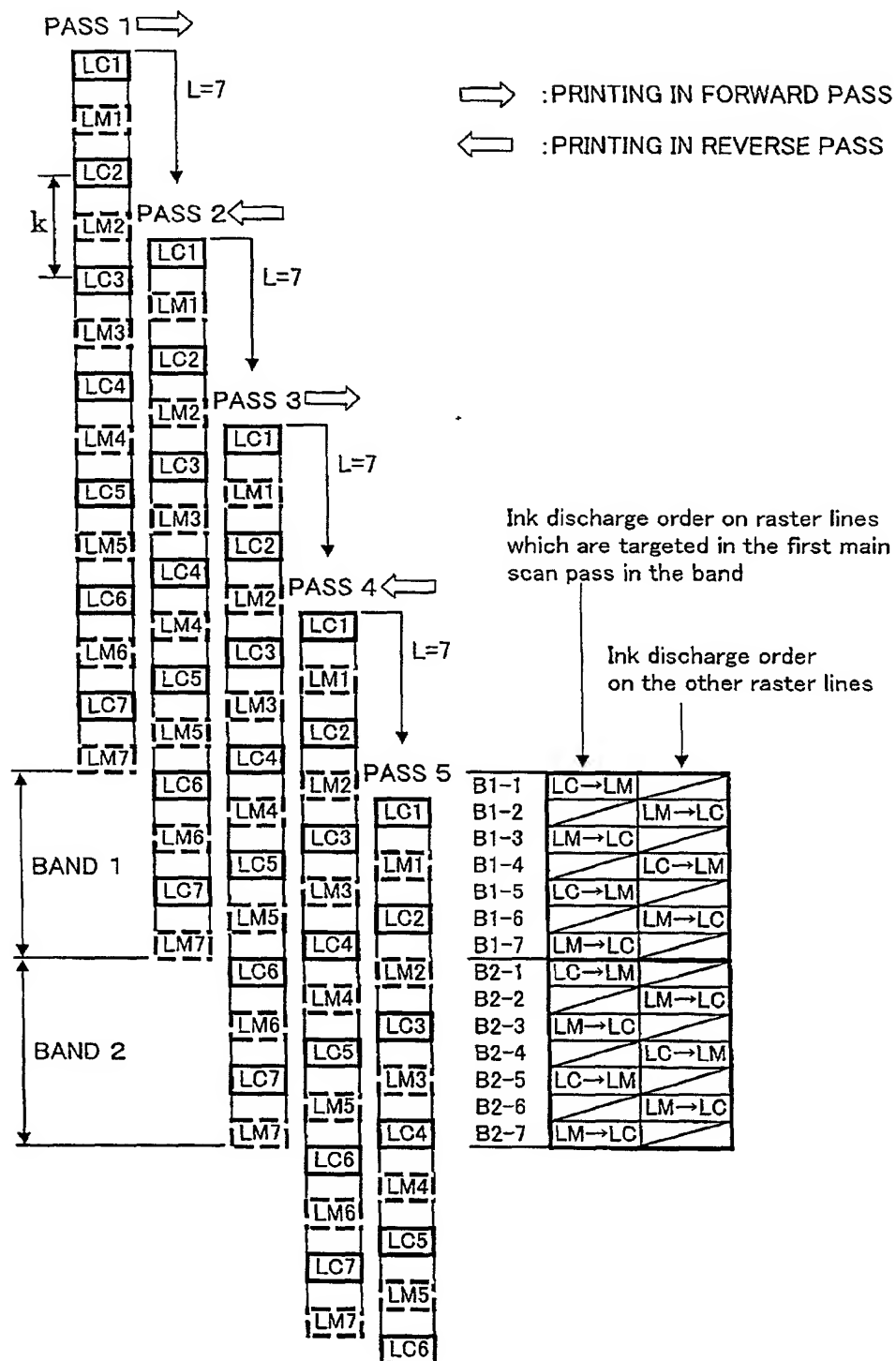


Fig. 12

BI-DIRECTIONAL PRINTING WITH PRINT HEAD
OF SECOND EMBODIMENT



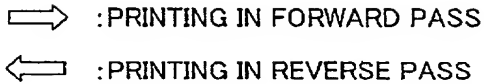
[illegible]BI-DIRECTIONAL PRINTING WITH PRINT HEAD
OF COMPARATIVE EXAMPLE

Fig. 14

THIRD EMBODIMENT

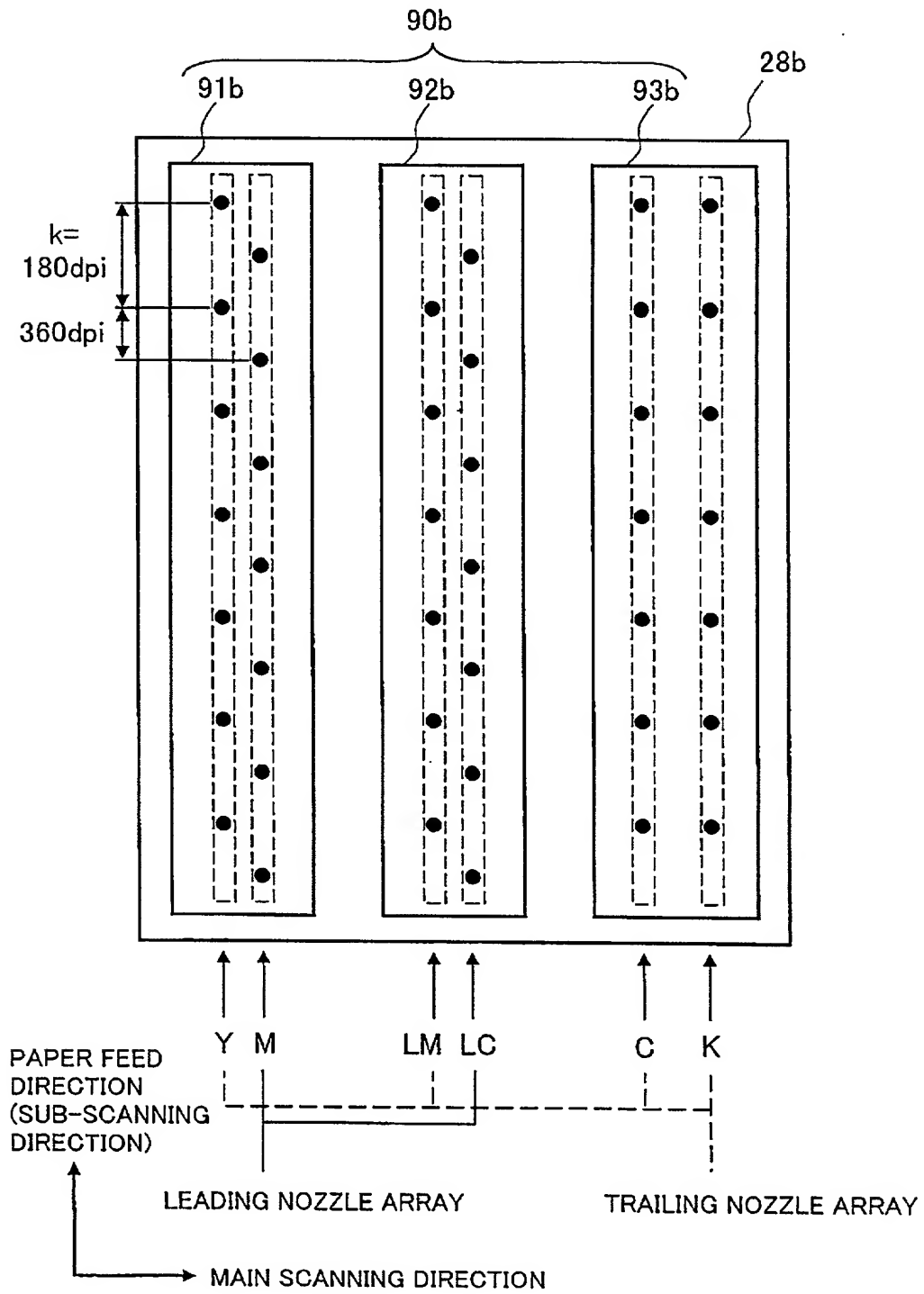


Fig. 15

DIVISION OF PRINTING MODE

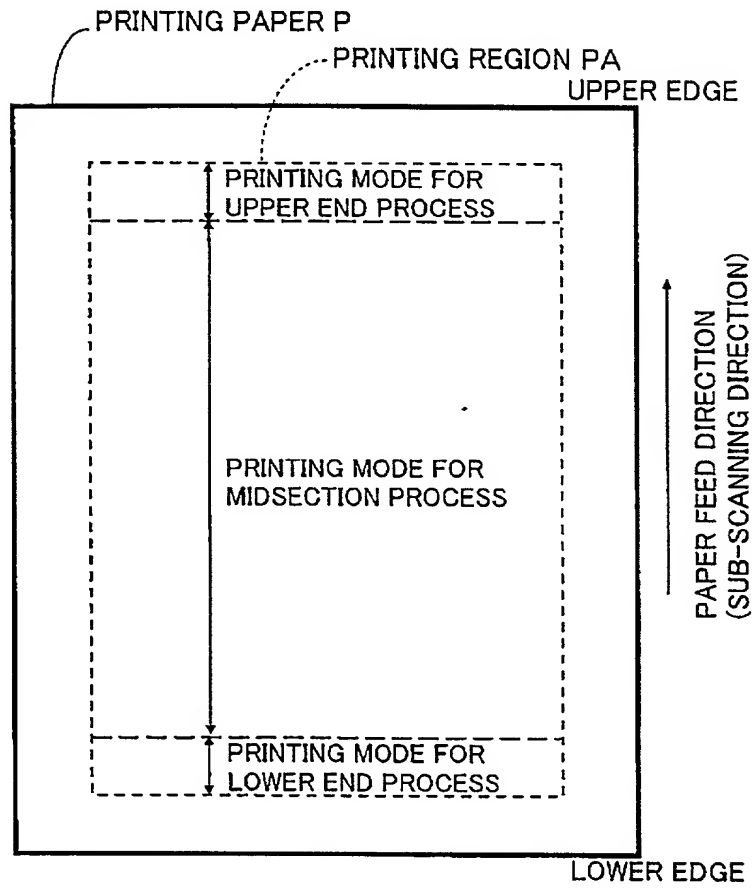


Fig. 16

FIRST EXAMPLE OF MIDSECTION PROCESS

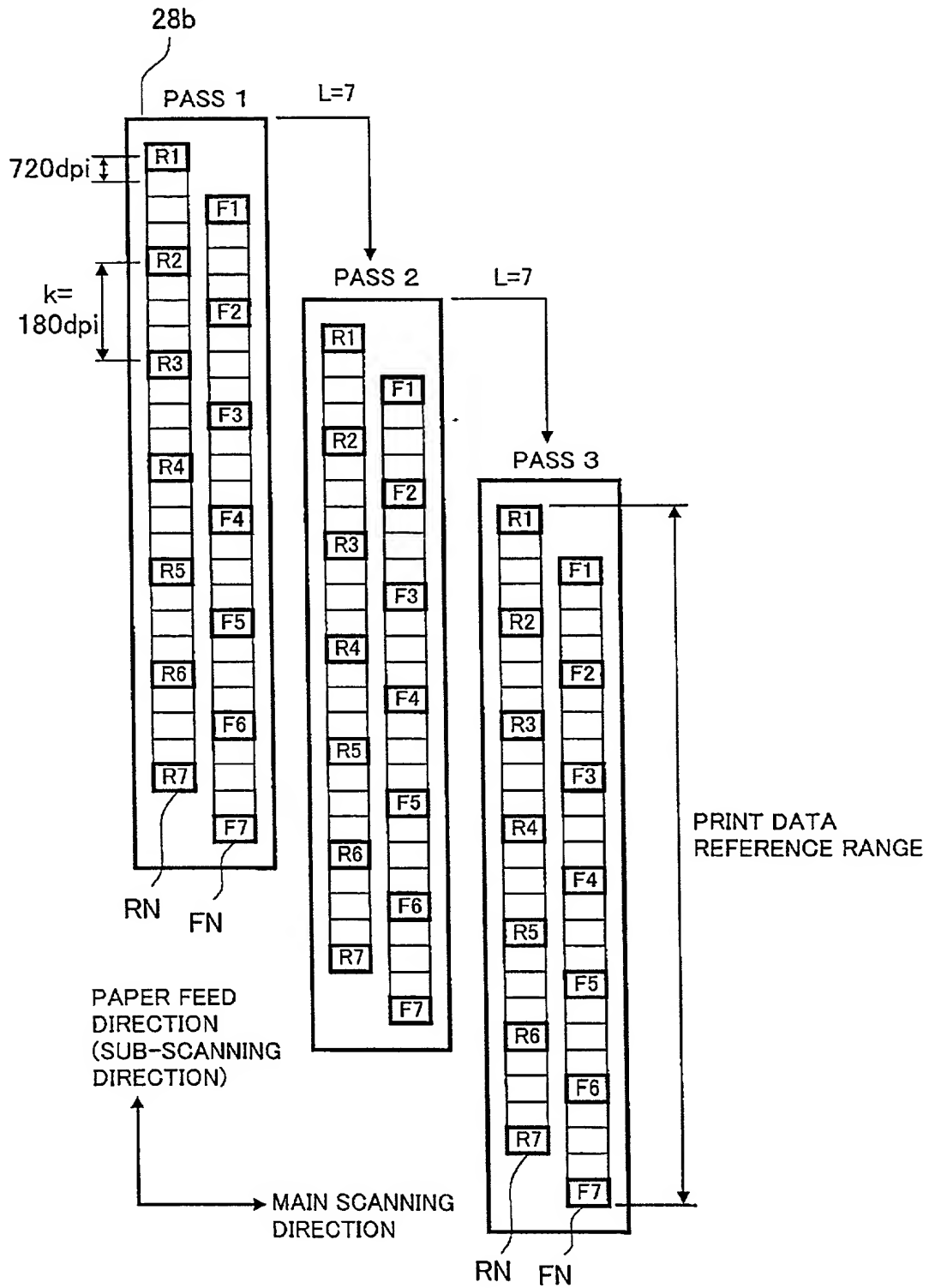


Fig. 17A

TRAILING
NOZZLE ARRAY RN

Fig. 17B

LEADING
NOZZLE ARRAY FN

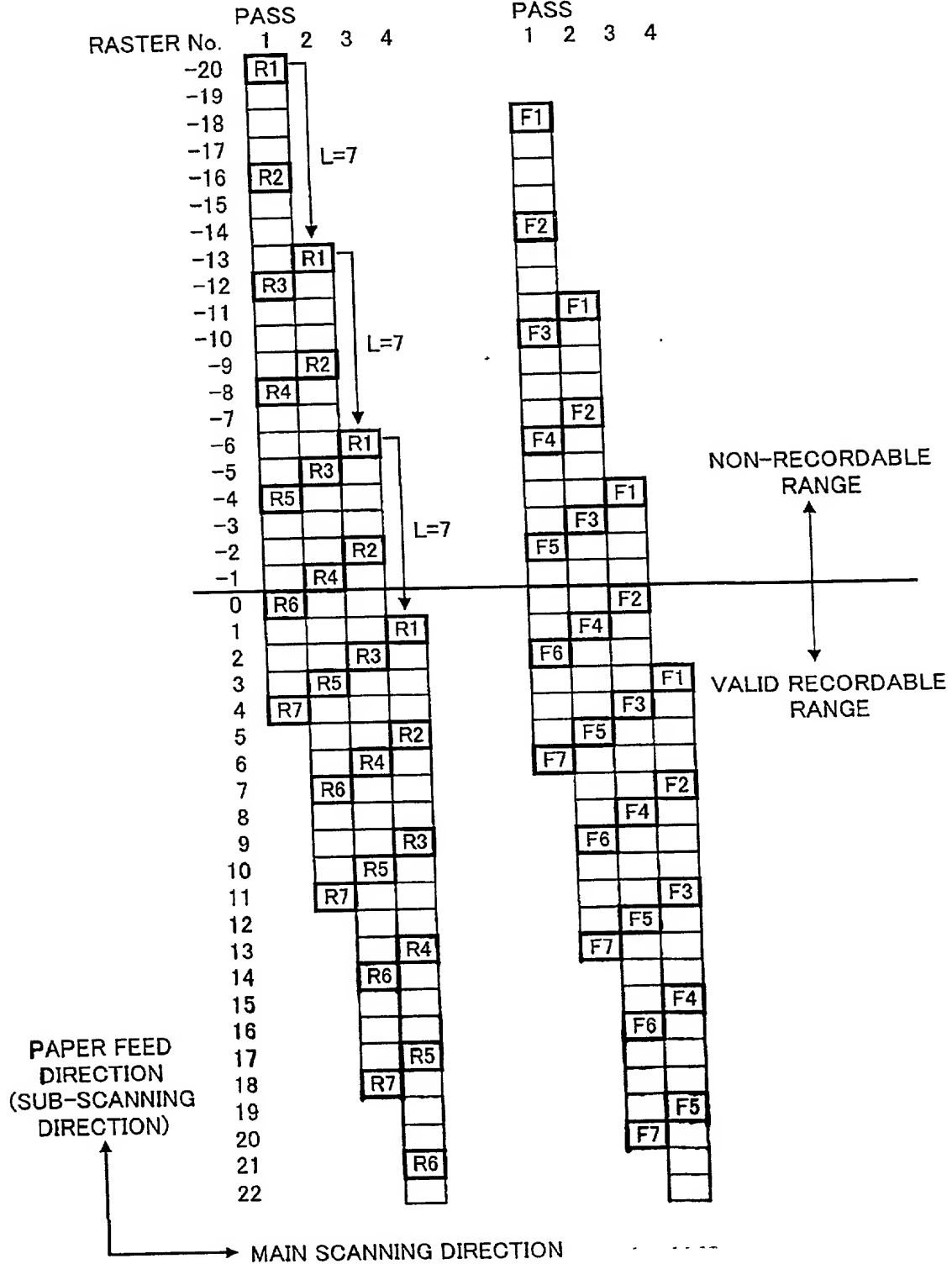
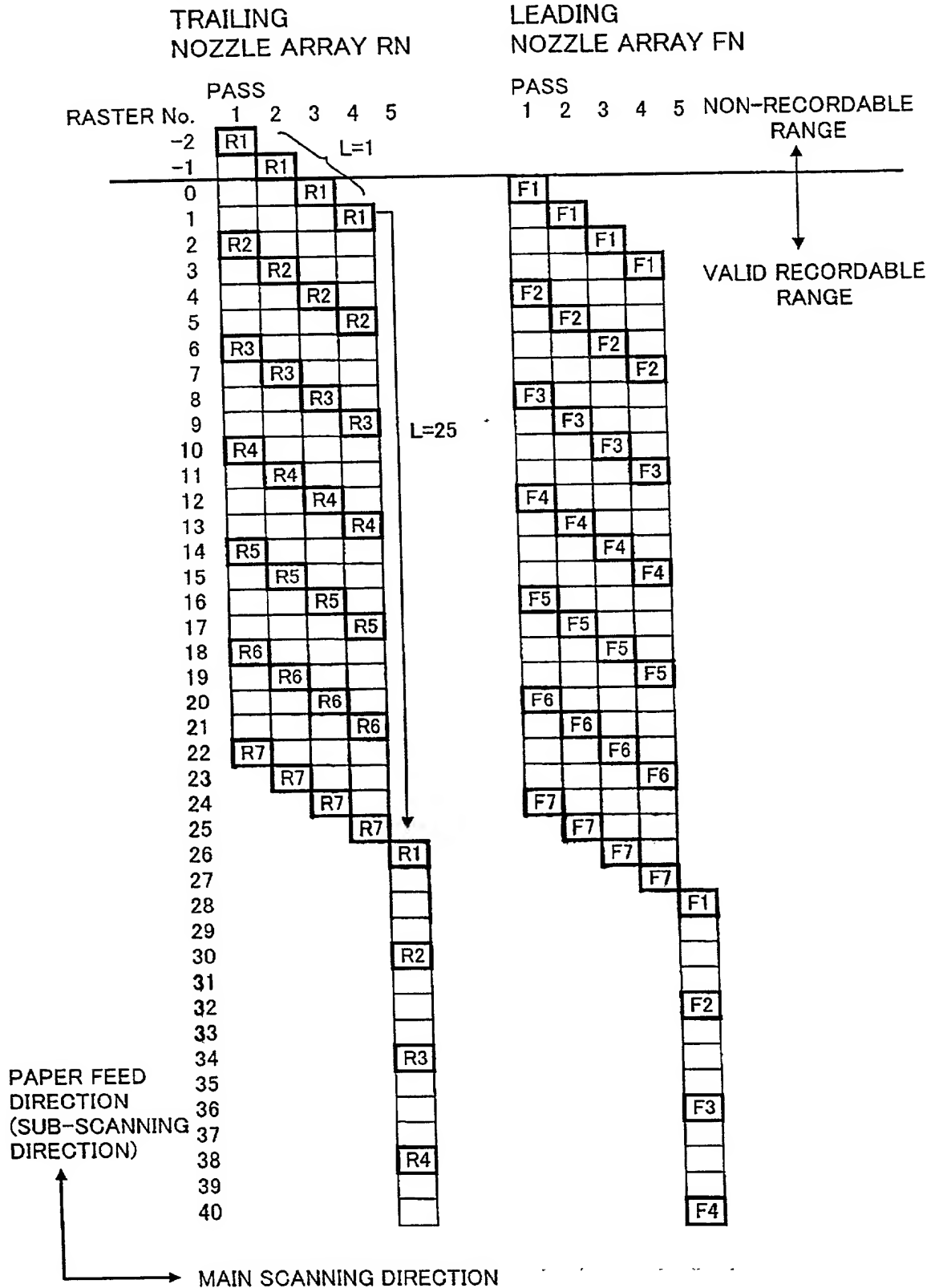


Fig. 18A

Fig. 18B



TRAILING
NOZZLE ARRAY RN

Figure 1 is a Gantt chart illustrating the sequence of operations for a single can in a multi-stage production line. The vertical axis represents time from -8 to 34. The horizontal axis represents the sequence of operations: FEED, ION, CANNING, and ION. The diagram shows the movement of a can through the system, with operations R1 through R7 and R7 occurring at specific time intervals. Arrows indicate the flow of the can, and 'L=3' indicates a delay of 3 units. The can enters at time -8, moves through R1, R2, R3, R4, R5, R6, and R7, and exits at time 34.

MAIN SCANNING
DIRECTION

LEADING
NOZZLE ARRAY FN

[illegible]

UPPER END LINE

VALID RECORDABLE
RANGE

SHIFT TO
MIDSECTION PROCESS

☒ 3 : NOT IN USE

SHIFT TO
MIDSECTION PROCESS

Fig. 20A

TRAILING
NOZZLE ARRAY RN

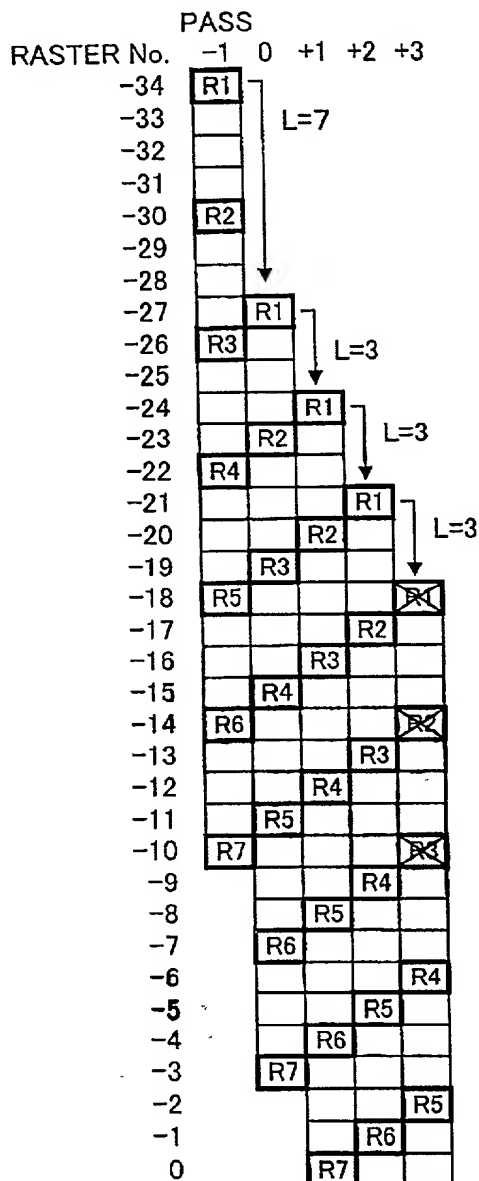
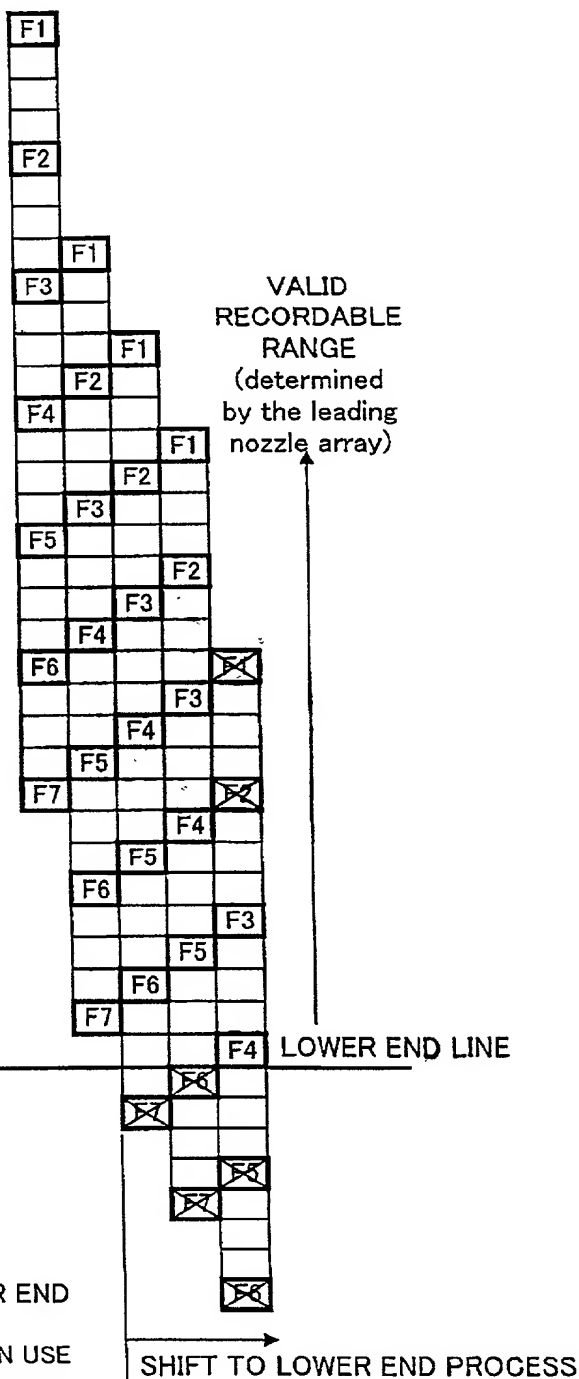


Fig. 20B

LEADING
NOZZLE ARRAY FN

PASS
-1 0 +1 +2 +3



PAPER FEED
DIRECTION
(SUB-SCANNING
DIRECTION)

SHIFT TO LOWER END
PROCESS

NOT IN USE

MAIN SCANNING DIRECTION

SHIFT TO LOWER END PROCESS